Committed to
HIGHER STANDARDS

www.multifittings.com
Fittings you can trust

Our well-being is dependent on the health of our municipal infrastructure. The public relies on pristine sources of potable water and the effective removal of sewage. Leaks that waste precious water or contaminate ground water must be avoided.

For over 50 years, Multi Fittings has been an industry leader in offering the most comprehensively engineered and tested fittings for plastic pipe in North America.

Multi Fittings produces the widest range of injection molded fittings for pressurized water mains and sewer forcemains, gravity flow sewers and drain, waste and vent applications.

Multi Fittings unique Trench Tough Plus™ design has been developed using the latest in finite element modelling. This rigorous engineering analysis has allowed us to strengthen the fitting at strategic points, while maintaining the flexibility that is crucial to long term performance.

Higher Standards™

Multi Fittings products are designed to exceed all the applicable industry standards. They withstand higher impact forces, higher loads and more jobsite abuse than any other fittings on the market. For example, the impact strength of Trench Tough Plus fittings exceeds ASTM requirements by over 25%.

We understand that pressure and sewer fittings are not installed in a lab and must be designed to take the punishment of real jobsites. Only by manufacturing to Higher Standards can we make fittings that will stand the test of time.
PVC SEWER FITTINGS

TRENCH TOUGH PLUS™
ADVANTAGES

Locked-in Gasket Design
Makes assembling the joints easy, requiring less effort in the trench, while ensuring leak-proof reliability in the ground.

Advanced Material Formulation
Our high strength yet flexible fittings will accommodate the extreme loads that cause more rigid PVC fittings to fail.

Structural Reinforcements
Reinforced at key intersecting locations for added strength without losing flexibility.
**TRENCH TOUGH PLUS™**  
GASKETED SDR35 SEWER FITTINGS  
- Ideal for use in wastewater, stormwater and industrial waste applications.  
- Reinforced to SDR26 thickness at key locations such as the branches of tees and wyes for optimal long-term performance.  
- Joint withstands 15 psi hydrostatic pressure and a -10.8 psi vacuum pressure.  
- Leak-proof at 5° joint deflection and 5% ring deflection.  

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**TRENCH TOUGH PLUS™**  
LARGE DIAMETER MOLDED SDR35 SEWER FITTINGS  
- Multi is the only manufacturer to offer 12" and 15" molded fittings.  
- Designed to exceed all applicable standards and are built to withstand higher impact forces, higher loads and jobsite conditions.  
- Reinforced at key intersecting locations for added strength without losing flexibility.  

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**TRENCH TOUGH PLUS™**  
HEAVY WALL SDR26 GASKETED SEWER FITTINGS  
- Compatible with SDR26 and SDR35 sewer pipe and are used in areas where the installation conditions are more challenging, such as deep burial applications or projects in poor soils.  
- Service fittings are manufactured with an *extra heavy wall* SDR24 thickness.  
- Easily identifiable with its gray gaskets.
Multi Fittings offers a complete range of CIOD fittings for sewer applications in SDR25, 18 or 14 thickness.

- Sewer wyes feature the same tight gaskets as our AWWA C900 pressure fittings. Available in both CIOD and D3034.
- Sewer sized branches.
- The only molded CIOD to sewer size coupling available on the market.

- Features a breakaway rib that will prevent damage to the wall of the fitting if the rib breaks off.
- Joints can withstand 50 psi hydrostatic pressure.
- Ideal for use in wastewater, stormwater and industrial waste applications.
SEwer FITTINGS

- Same high quality design as the gasketed fittings.
- Solvent welded joints are able to resist large tensile loads and will not pull apart.

DraIn, WaSTE & VEnt
SCHEDULE 40 PVC FITTINGS

- PVC DWV fittings may be used for drainage and effluent piping systems.
- Compact size allows for easy installation.

BaCKWATER ValVES
PVC & ABS

- Prevents sewer backups from damaging buildings.
- Smooth walls and rounded corners prevent solids from accumulating and interfering with valve operation.
- Corrosion resistant.
- Easy to install – hubs are sized to fit Schedule 40 DWV Pipe.
- SDR35 hubs available.
- Can be purchased with or without a chimney.
Metal fittings are the “Achilles Heel” of PVC piping systems. Now you can go 100% PVC and eliminate the threat of corrosion that is so common with cast iron fittings. Multi Fittings offers both cast iron outside diameter (CIOD) and iron pipe size (IPSOD) fittings for use in pressure systems. Multi Fittings Blue Brute and CycleTough fittings have been specially designed to handle the most extreme conditions possible in a water or wastewater system.

**PVC PRESSURE FITTINGS**

**OUR ADVANTAGES**

**Engineered for Strength**
Our pressure fittings are produced using a compound with a hydrostatic design base (HDB) of 4,000 psi. This allows fittings to withstand significantly higher and more frequent pressure surges and offers the same long-term hydrostatic strength as the pipe it is connected to.

**Corrosion Resistance**
Noncorroding PVC used in Multi’s pressure fittings will neither rust nor corrode in aggressive soils.

**Improved Water Flow**
The smooth interior of Multi’s pressure fittings prevent encrustants such as calcium from adhering to its surface.

**Easy to Handle**
Light weight and easy to handle versus mechanical joint alternatives.
AWWA C907 CIOD PRESSURE FITTINGS

• Blue Brute (CIOD) fittings extend the corrosion-proof benefits of PVC pipe to fittings and allow the entire piping system to be constructed of non-corroding materials.

• Engineered for the distribution of municipal potable water, fire lines, sewer forcemains, industrial process lines and irrigation piping.

• Designed to match the pressure rating of the pipe and are third party certified.

• Removable gaskets allow easy substitution of nitrile gaskets in contamination soils.

• 4000 psi HDB PVC compound.

CycleTough®

IPSOD PRESSURE FITTINGS

• Specially engineered to withstand the cyclic surges typical of many irrigation applications.

• Designed for IPSOD pipe and are engineered to meet long-term pressures of 200 psi.

• Used for irrigation, potable water supply lines, industrial process lines, stormwater disposal, water transmission, sewage forcemains and golf course applications.

• Compatible with standard thrust restraints.

Designed for pressure water and waste water systems.
## SPECIFICATION CHART

### SEWER FITTINGS

<table>
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<th>OPTIONS</th>
<th>SIZE RANGE</th>
<th>REFERENCED STANDARDS</th>
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| **Trench Tough Plus Gasketed Fittings** | SDR35 | **INJECTION MOLDED:** up to 18"  
**FABRICATED:** up to 42" | ASTM D3034, F679, F170  
CSA B182.2  
CSA B181.2  
IAPMO File 2431 |
| **Trench Tough Plus Gasketed Heavy Wall** | SDR26 | **INJECTION MOLDED:** up to 12"  
**FABRICATED:** up to 24" | ASTM D3034, F679, F170 |
| **CIOD Sewer Fittings** | DR51 DR25 DR41 DR25 DR32.5 DR25 DR18 DR25 DR14 | **INJECTION MOLDED:** up to 18"  
**FABRICATED:** up to 24" | ASTM D2665 (6" & 8")  
NSF 14 (6" & 8")  
CSA B181.2 (6" & 8") |
| **Solvent Weld** | SDR35 | **INJECTION MOLDED:** up to 12"  
**FABRICATED:** up to 24" | ASTM F794  
AASHTO M304  
CSA B182.4  
ASTM D3034 |
| **Ultra-Rib** | Open Profile | 8" - 24" | ASTM D3034 |
| **DWV Schedule 40 PVC** | PVC | **INJECTION MOLDED:** up to 12"  
**FABRICATED:** up to 24" | CSA, IAPMO, NSF |
| **Backwater Valves** | ABS PVC | 3" - 6" | CSA, IAPMO, NSF, SBC |

### PRESSURE FITTINGS

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</table>
| **Blue Brute C900/C905/C907 CIOD** | DR 51 DR 41 DR 32.5 DR 25 DR 18 DR 14 | **INJECTION MOLDED:** up to 12"  
**FABRICATED:** up to 24" | AWWA C900 & C905 (Fabricated Fittings)  
AWWA C907 (Molded Fittings)  
CSA B137.2 (Molded Fittings)  
CSA B 137.3 (Fabricated Fittings)  
Factory Mutual (4" - 12")  
Underwriter's Laboratories |
| **Cycle Tough Pressure Fittings for Series 200 IPS Pipe** | DR 21 | **INJECTION MOLDED:** up to 12"  
**FABRICATED:** up to 24" | ASTM D1784,D3139,D1599, D2241,F477  
CSA B137.3  
NSF-61 |
Our comprehensive documentation will provide useful information for you from product information to product installation.
WARRANTY: All of the company’s Products are guaranteed against defects resulting from faulty workmanship or materials. The Company will replace, free of charge, including shipping charges for the replacement Products, any Products which are found to be defective in workmanship or material, provided that the following conditions are met:

a) the Company is promptly notified in writing of such defect immediately upon discovery of same, and the defective Product is promptly returned to the Company;

b) the defect is not due, without limitation, to faulty installation, misalignment of Products, vibration, ordinary wear and tear, corrosion, erosion, U.V. degradation, incompatible lubricants, pastes and thread sealants, unusual pressure surges or pulsation, water hammer, temperature shocking, or fouling; and

c) the Products have not been altered or modified after leaving the Company’s premises.

The warranty period can be specifically limited for certain Products as stated in writing in the Company’s literature.

The Company will not allow claims for labor, materials and/or other expenses required to replace the defective Product, or to repair any damage resulting from the use thereof. The Company disclaims any responsibility for the Purchaser’s calculations, product drawings or engineering design specifications. The Company’s liability is limited to the purchase price applicable to the product.

It is agreed and understood that the Company’s liability in respect to the sale is strictly limited to the replacement of Products as hereinbefore specified and that the Company shall not, in any event, be liable for any damages whether for the loss of use or business interruption or any other claim for incidental, consequential, special or punitive damages. There is no warranty, condition or representation of any nature whatsoever, expressed or implied, by statute or otherwise, except as herein contained, and the Company disclaims any implied warranties of merchantability and/or fitness of its Products for a special purpose.

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